

BEF320-2A

Operating Manual

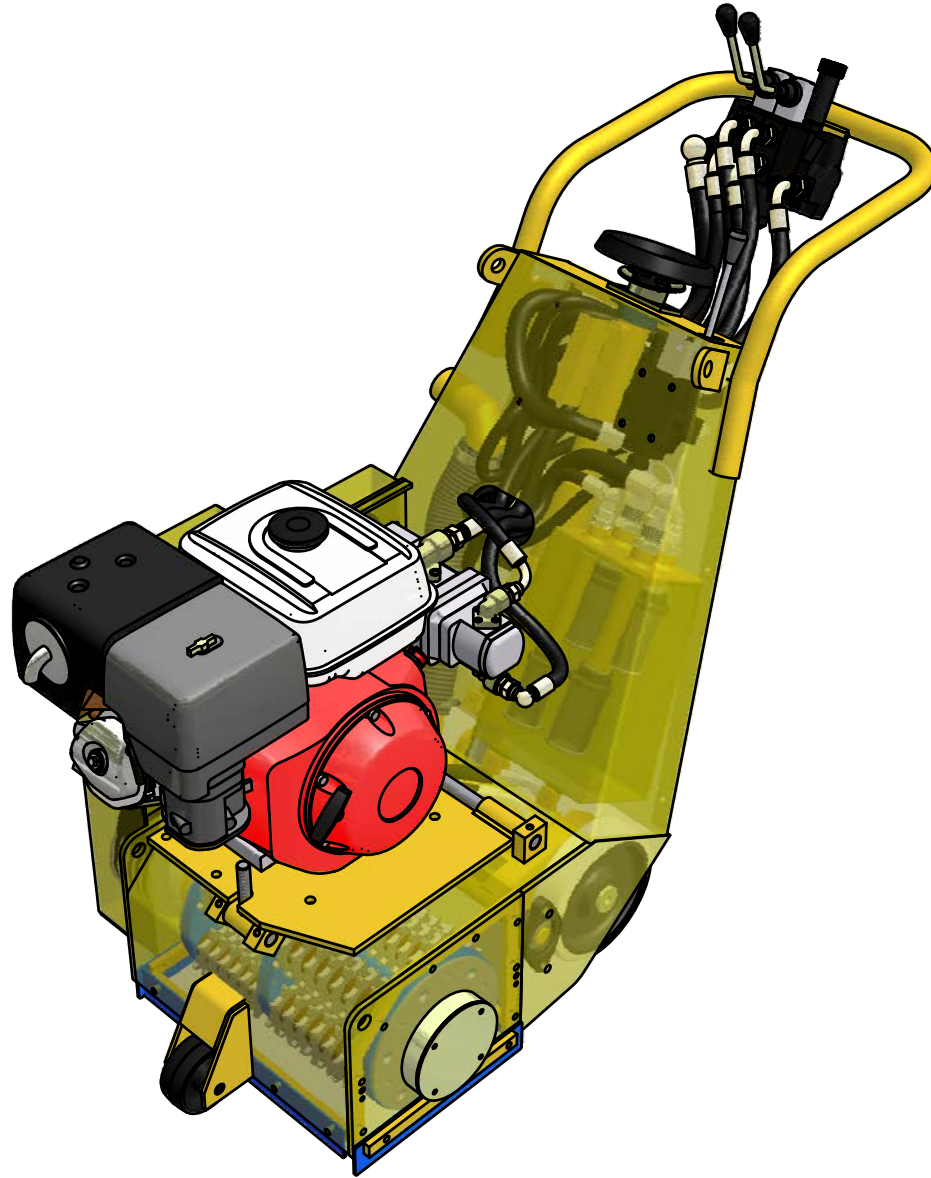
This manual is provided to persons purchasing an SPE machine and may not be reproduced in part or full without written permission of SPE International Ltd.

This manual provides the basic information required and is only to be used as a guideline.
The SPE machines are manufactured and covered by SPE design registrations granted and pending.
SPE International Ltd reserves the right to alter the equipment design and specification as required without notice.

The SPE product range is subject to amendment and improvement as a result of on going research



Honeyholes Lane, Dunholme, Lincoln LN2 3SU, England
Tel: +44 (0) 1673 860709 Fax: +44 (0) 1673 861119
Email: sales@spe-int.com



 Surface Preparation Equipment™	<small>SPE International Limited Honeyholes Lane, Dunholme Lincoln, LN2 3SU, England Tel: +44 (0) 1673 861 709 or +44 (0) 1673 861 330 Fax: +44 (0) 1673 861 119 Web Site: http://www.spe-int.com E-mail: eslee@spe-int.com</small>
	BEF 320



BEF320-2A
Operating Manual

BEF320-2A

OPERATING MANUAL

This manual covers to the best of our knowledge, the operation and maintenance of the BEF320 Multi-plane. Before operation of the equipment the operating manual must be read and understood by the operator. The safety regulations must be followed at all times. Service of engine and hydraulic components should be carried out by authorised personnel. Failure to follow these instructions could result in damage to the machine and/or serious personal injury or death.

WARNING

Failure to follow this instruction may result in serious personal injury or death. SPE disclaims all responsibility for damage to persons or objects arising as a consequence of incorrect handling of the machine, failure to inspect the machine for damage or other faults that may influence the operation prior to starting work, or failure to follow the safety regulations listed or applicable to the job site.

INDEX

Page No

1	Starting Work
2	General Operation Dust Control
3-4	Maintenance
5	Basic Maintenance Checklist
6	Safety
7-8	Accessories
9-11	Cutter Drum Set Up
12	Spare Parts Breakdown
13	Body Components
14	Undercarriage Components
15	Height Adjuster Components
16	Drum Drive Components
17	Hydraulic Tank Components
18	Hydraulic Drive Components
19	Height Control Components
20	Motor Drive Components
21	Hydraulic Flow and Main Components
22	Petrol Engine Components
23	Specifications
24	Noise/Vibration Assessment
25	Warranty
26	Declaration of Conformity
27	Conditions of Sale



BEF320-2A
Operating Manual

STARTING WORK

CHECK the following prior to starting the equipment:

- Check condition of cutter drum assembly
- Check all bolts for tightness
- Check drive belt condition and tension
- Check drive pulleys are undamaged and clean
- Check engine oil level
- Check air filter is clean

1. BEFORE starting the machine ensure the cutter drum assembly is clear of the ground. If not adjust using hand wheel.
2. ENSURE the drive control levers are in the non-drive/neutral (central) position and speed control knob is turned to OFF position.
3. Connect vacuum hose to dust port at side of machine if dust control vacuum is being used.
4. START the engine – see operators manual
5. OPERATE the hydraulic lift/lower lever allowing the machine to fall to its lowest position
6. SLOWLY rotate the hand wheel until the cutters make contact with the surface to be treated.
7. Push both drive control levers forward and slowly open the speed control knob until machine is moving at satisfactory speed.
8. Adjust hand wheel to desired cutting depth and engage hand wheel locking pin.
9. To raise and lower machine use hydraulic lift lever to the left of hand wheel.
10. To turn machine around at end of run raise out of cut, reduce forward speed and pull either drive control lever back through neutral and into reverse. Pulling the left lever will make machine turn left and the right one turn right.



BEF320-2A Operating Manual

GENERAL OPERATION

It is essential that the cutters are not lowered too far and too hard onto the surface as serious damage could be caused to the machine and cutter drum assembly.

THE cutters must be allowed to "float" on the cutter shafts without excessive downward pressure. This floating action allows the cutters to perform as the designer intended i.e. as cutters rather than as grinders or picks. Do not pull the control levers into reverse when cutting as this could result in the machine reversing quickly in an uncontrolled manner.

The machine should operate smoothly with a minimum of vibration. When the depth of cut is correctly set very little effort should be required to operate the machine.

EXCESSIVE downward pressure on the cutters may marginally improve the work rate/finish but the definite increase in wear rates on the cutter drum assembly and machine components is the negative result. Remember two light passes are quicker and more cost effective than one slow heavy pass. Tests have proven conclusively that heavy downward pressure reduces cutter and drum life by over 50%.

The BEF320 should always be operated in a forward direction. The operator varies the speed of travel to determine the final finish having already pre-set the depth control. It is recommended that the machine is not operated in reverse whilst the cutters are in contact with the surface. When lifting the cutter drum from the work surface it is not necessary to turn the hand wheel - lift upwards by simply operating the hydraulic lift lever.

The BEF320 machine should always be moved by its own hydraulic power driven system as pushing the machine continually around by hand could result in internal damage to the hydraulic motor and pump system.

This manual should be read in conjunction with the owners manual of the petrol engine. The engine is designed to give safe and dependable service if operated according to the instructions. Read and understand the owners manual before operating the engine. Failure to do so could result in personal injury or equipment damage.

DUST CONTROL

To control any dust created by the operation connect an industrial dust collector or vacuum to the 50mm port at the side of the machine. We recommend the SPE 316 for almost 100% dust control. In the absence of a dust control unit it is acceptable to spray water onto the surface or to feed water down the vacuum port. Cutter drum assembly life is increased by around 10% when operating the machine in this way.



MAINTENANCE

PRIOR TO ANY MAINTENANCE OR ADJUSTMENT STOP ENGINE.

After use: Clean the machine to remove all build up of dust and surface residues.

Drum Removal:

Remove bolts on side plate and then screw two bolts back into the two tapped holes in the side plate. Continue winding in and this will push side plate off dowel pins. Pull off side plate remove key from shaft. Pull out cutting drum. Fitting a new cutter head is simply a reversal of the above procedure, a little care must be taken to align the drive shaft, cutter drum and support end drive bush.

EXCESSIVE FORCE SHOULD NOT BE NEEDED TO REFIT THE CUTTER DRUM.

Cutter Drum Maintenance:

When changing cutter drum always check that the flail shafts are not worn with pronounced grooves and also that the centres of cutters and spacers are not elongated and beginning to "mushroom". The drum assembly is hitting concrete with great force 650 times every minute! Expenditure on consumables must be expected and built into all job costing.

While changing the drum the condition of the drive shaft and side plate bearings should be checked. If any roughness, side play or leakage of grease is detected then new bearings should be fitted. Lightly oiling the drive shaft will prevent a build up of rust which could cause difficulty when changing the drum. At the same time check belt tension and condition also checking the pulley grooves are clean and undamaged.

The drive shaft is manufactured from high quality steel to produce the special properties required. The shaft is extremely strong and virtually unbreakable when used as intended. If however sideways pressure is exerted on the shaft while it is not supported by the side plate bearing it can be bent.

With the drum removed check that the vacuum port is free from blockages and that the dust skirts are in good condition.

Remove all build up and deposits of material from the under side of the drum housing. On certain applications, e.g. the removal of damp self levelling compounds, it may be necessary to clean away deposits hourly! Failure to do so could result in overload of the drum assembly, engine and drive belts



BEF320-2A
Operating Manual

Height Adjustment Maintenance:

Ensure the height screw thread is cleaned and then lightly oiled. Periodically it should be removed and the female threaded section cleaned out and oiled. At the same time the self-aligning bearing should be greased.

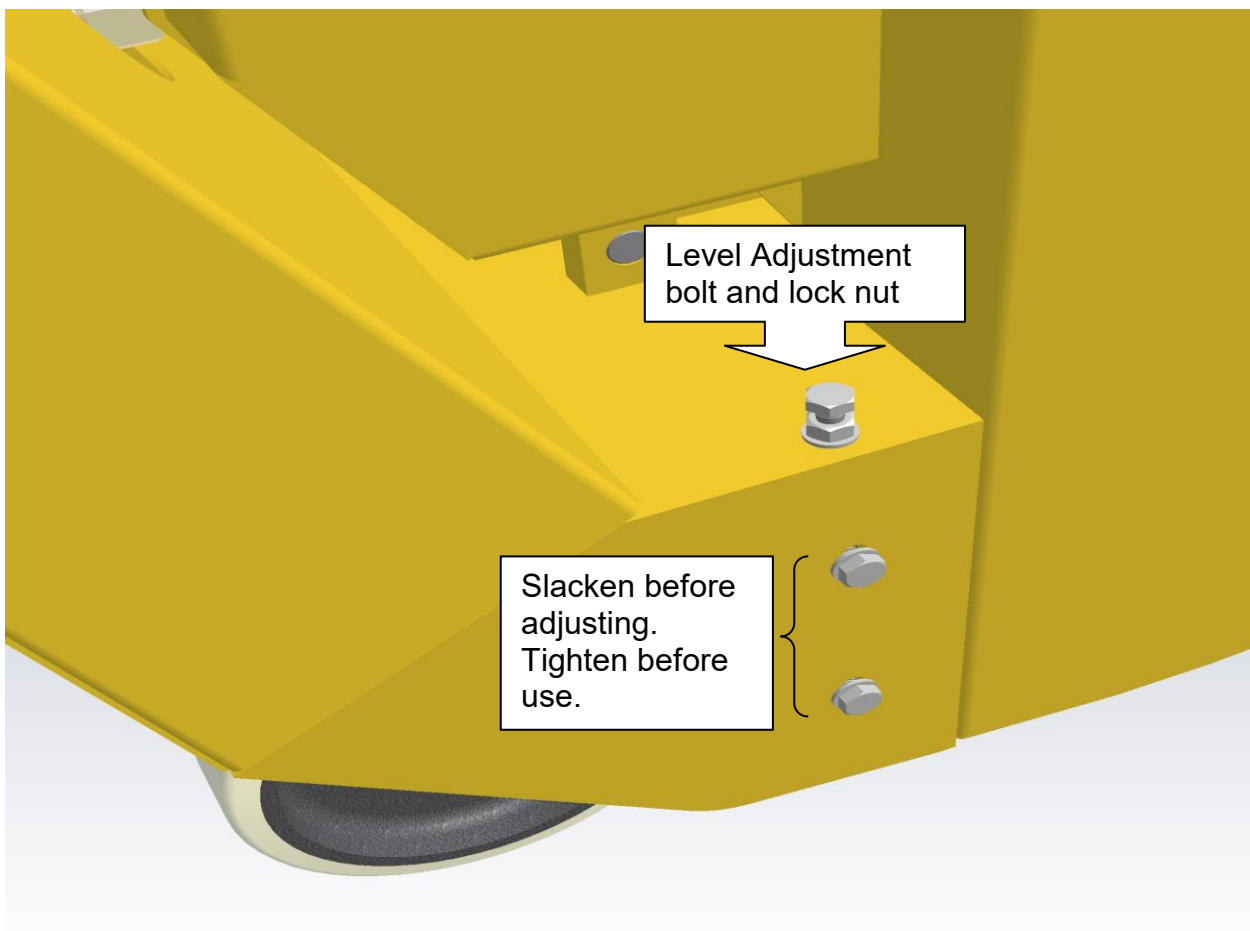
The clevis pin should be oiled regularly to maintain a light, smooth height adjustment.

BEF320 Cutter Drum Adjustment:

Should the machine be cutting more heavily on one side. Stop engine. Adjust lock/nut bolt assembly on top of right hand side of chassis. By adjusting up or down the cutting action can be reset level again. Retighten all bolts. Test on sample area and if required reset until cutting correctly.

Great care should be taken to ensure belts have correct tension and also correct alignment. Serious damage could be caused to the drive shaft, drive shaft bearings and engine if the belts are excessively tight.

Note: Never operate the BEF320 without belt guard fitted





BASIC MAINTENANCE/CHECKLIST

DAILY: (or every 8hrs to 10hrs)

- Check cutters
- Check flail shafts
- Check all bolts and nuts for tightness
- Check belt tension
- Clean air filter elements
- Check engine oil
- Check hydraulic oil level.
- Clean any debris from drum enclosure and ensure drum turns freely.
- See engine manufacturers maintenance details before start engine.

WEEKLY:

- All the above with following:-
- Grease all moving parts on height adjustment mechanism
- Remove side plate
- Check drum/bushes
- Check side plate bearing
- Check drive bushes
- Check drive shaft
- Check support wheels
- Check hydraulic drive system

MONTHLY:

- All the above with following:-
- Change hydraulic oil
- Strip down fully winding mechanism
- Clean all threads and re-grease
- Replace air filter elements



BEF320-2A
Operating Manual

SAFETY

Only trained operatives should be allowed to work the BEF320.

All operatives should wear ear defenders, goggles and an effective dust mask.

Note: It is possible that the noise level produced by the BEF320 could exceed 90dbA. Personal noise protection must be worn.

To control dust it is recommended that an SPE dust control unit/vacuum is fitted.

Never leave the BEF320 unattended while in use. Always stop the engine and set the height adjustment fully up before leaving the machine.






Never remove the side plate or belt guard until the cutter drum has come to a complete standstill. Never tip the machine backwards until the cutters have come to rest.

Never operate the BEF320 inside or in a poorly ventilated area. Carbon monoxide gas is emitted..

Always stop the engine before refuelling.

Noise and vibration will occur at various levels dependant on the attachments and work being completed. SPE have assessments conducted under test conditions detailed in the operating manual. (See page 24). However it is recommended that additional tests are taken on site to provide the operator with accurate information on using the equipment within the guidelines laid down by the health and safety executive.



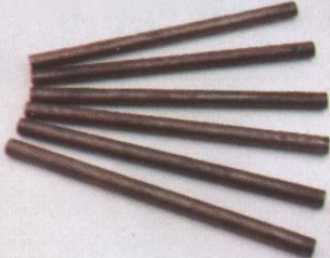
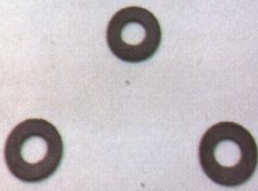

ACCESSORIES

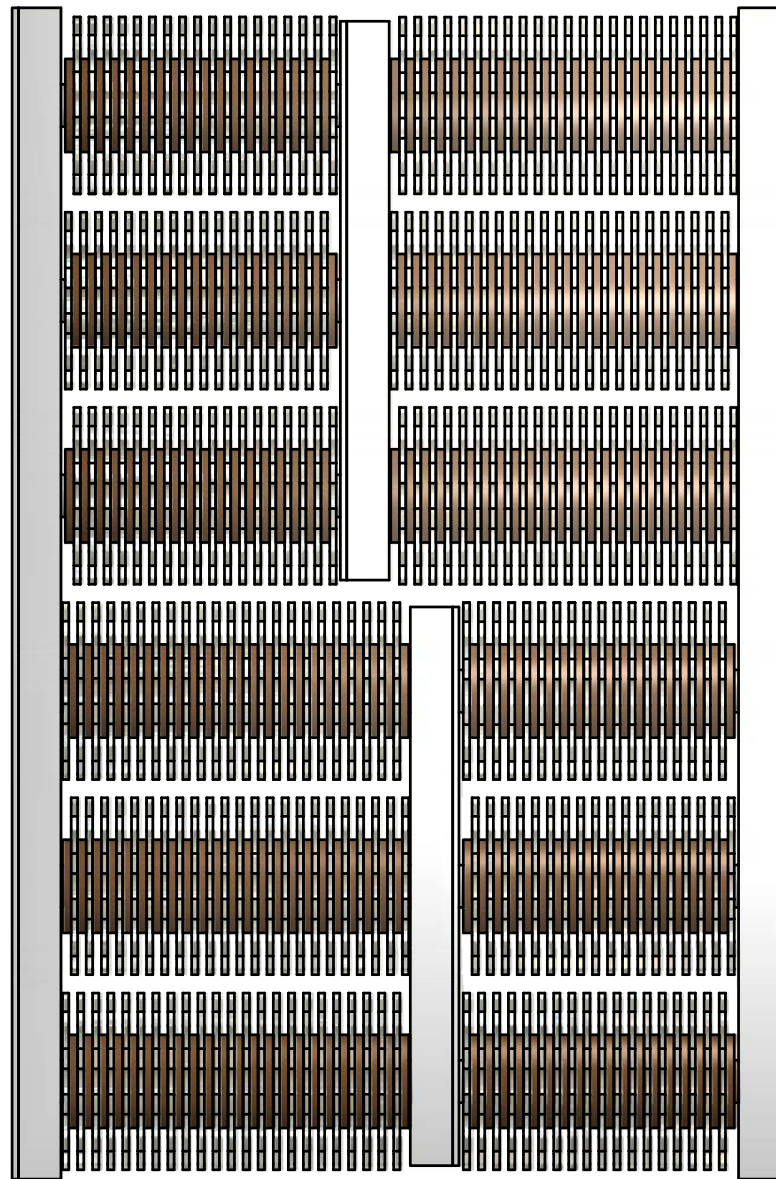
	Part number	Description	Application
	32001	Heavy duty drum complete with T.C.T. cutters and spacers.	Hardened steel cutter with tungsten inserts, for all concrete texturing, scabbling, planing and grooving applications. Removal of bridge deck and car park membranes, heavy industrial contamination, epoxy coatings and road markings. Use on heavy applications for longer life and higher output.
	32002	Heavy duty drum complete with beam flails	Heat treated steel cutter for the removal of paint coatings and laitence from new floors. Also used for removing of grease build ups, dirt and ice deposits, keying and light scabbling of concrete when a "fine textured" surface is required.
	32003	Heavy duty drum complete with milling cutters and spacers.	For the removal of thermoplastic road/runway markings. Very efficient and cost effective with none of the problems associated with burning off thermoplastics. Also for removal of bituminous materials and rubber deposits.
	80800	T.C.T. Cutter: 8 point hardened steel cutter with tungsten carbide insert.	For all concrete texturing scabbling, planing and grooving applications. Removal of bridge deck and car park membranes, heavy industrial contamination, epoxy coatings and road markings. Use on heavy applications for longer life and higher output.
	80120	Beam cutter: Heat treated steel cutter.	For the removal of paint coatings and laitence from new floors. Also used for the removing of grease build ups, dirt and ice deposits, keying and light scabbling of concrete when a "fine textured" surface is required.



BEF320-2A
Operating Manual


ACCESSORIES

	<p>20mm 80600N</p>	<p>Milling cutter: Tipped with tungsten carbide.</p>	<p>For the removal of thermoplastic road/runway markings, rubber based deposits and cold plastic coatings from asphalt and concrete.</p>
	<p>32000</p>	<p>Heavy duty drum complete with flail shafts.</p>	<p>For use with various cutter configurations.</p>
	<p>32020</p>	<p>Heavy duty flail shaft.</p>	<p>Hardened cutter shaft.</p>
	<p>40240</p>	<p>Spacing washer.</p>	<p>Hardened spacing washer.</p>
	<p>3049</p>	<p>Hardened Bush.</p>	<p>Hardened drum inserts to carry flail shafts.</p>



Parts List		
QTY	PART NUMBER	DESCRIPTION
246	40240	Spacer
246	80120	Beam Flail

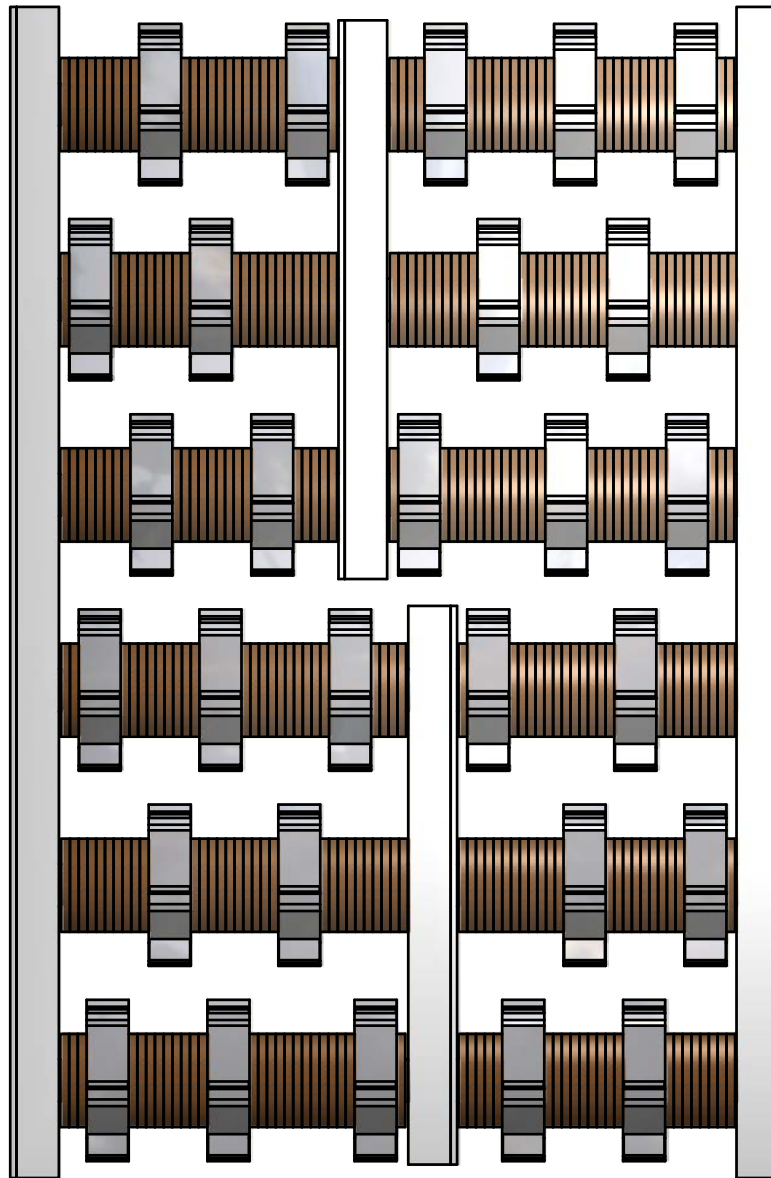
This drawing should not be used, copied, shown or handed to a third party without the prior written consent of SPE International Ltd.



SPE International Limited
 Honeyholes Lane, Dunholme
 Lincoln, LN2 3SU, England
 Tel: +44 (0) 1673 860 709
 or +44 (0) 1673 860 330
 Fax: +44 (0) 1673 861 119
 Web Site: <http://www.spe-int.com>
 E-mail: sales@spe-int.com

THIS DRAWING IS THE CONFIDENTIAL COPYRIGHT
PROPERTY OF SPE INTERNATIONAL LIMITED

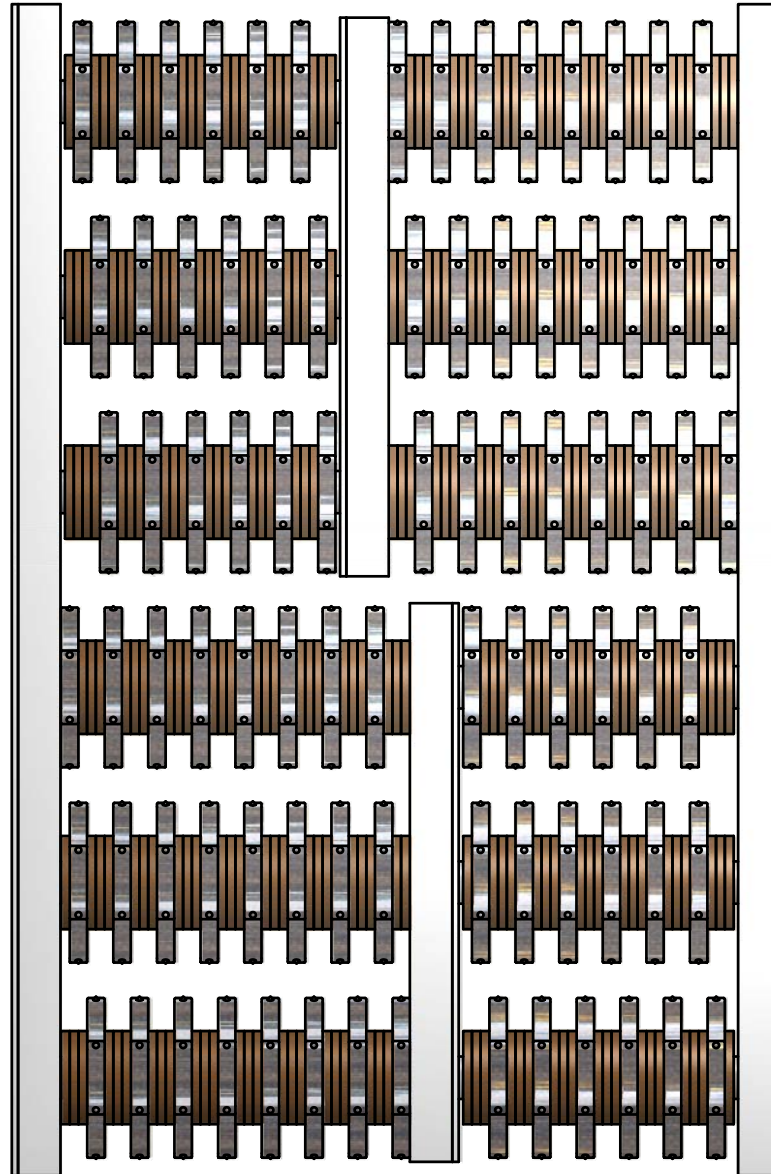
Drawn	TITLE Drum c/w Beam Flails	
D.G.A.		
Checked	Drawing No.	MACHINE
P.A.	BEF-320_Drum-BF	BEF 320



Parts List		
QTY	PART NUMBER	DESCRIPTION
292	40240	Spacer
28	80600N	Milling Cutter

This drawing should not be used, copied, shown or handed to a third party without the prior written consent of SPE International Ltd.

			<small>SPE International Limited Honeyholes Lane, Dunholme Lincoln, LN2 3SU, England Tel: +44 (0) 1673 860 709 or +44 (0) 1673 860 330 Fax: +44 (0) 1673 861 119 Web Site: http://www.spe-int.com E-mail: sales@spe-int.com</small>
THIS DRAWING IS THE CONFIDENTIAL COPYRIGHT PROPERTY OF SPE INTERNATIONAL LIMITED			
Drawn	TITLE Drum c/w Milling Cutters		
D.G.A.			
Checked	Drawing No.	MACHINE	
P.A.	BEF-320_Drum-MC	BEF 320	



Parts List		
QTY	PART NUMBER	DESCRIPTION
258	40240	Spacer
84	80800	TCT Cutter

This drawing should not be used, copied, shown or handed to a third party without the prior written consent of SPE International Ltd.



SPE International Limited
 Honeyholes Lane, Dunholme
 Lincoln, LN2 3SU, England
 Tel: +44 (0) 1673 860 709
 or +44 (0) 1673 860 330
 Fax: +44 (0) 1673 861 119
 Web Site: <http://www.spe-int.com>
 E-mail: sales@spe-int.com

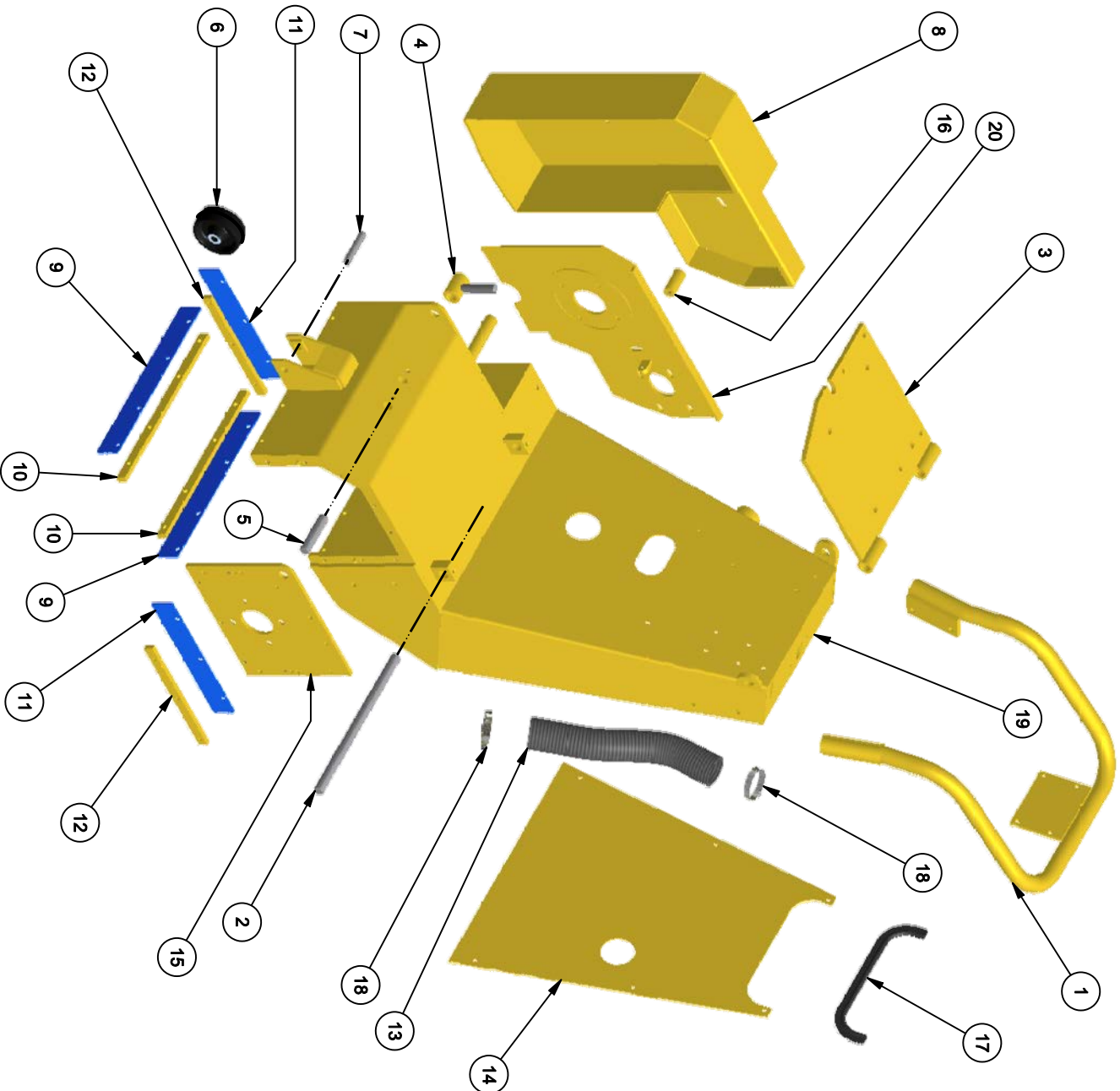
**THIS DRAWING IS THE CONFIDENTIAL COPYRIGHT
 PROPERTY OF SPE INTERNATIONAL LIMITED**

Drawn	TITLE Drum c/w Tungsten Carbide Tips	
D.G.A.		
Checked	Drawing No.	MACHINE
P.A.	BEF-320_Drum-TCT	BEF 320



BEF320-2A
Operating Manual

Spare Parts Breakdown

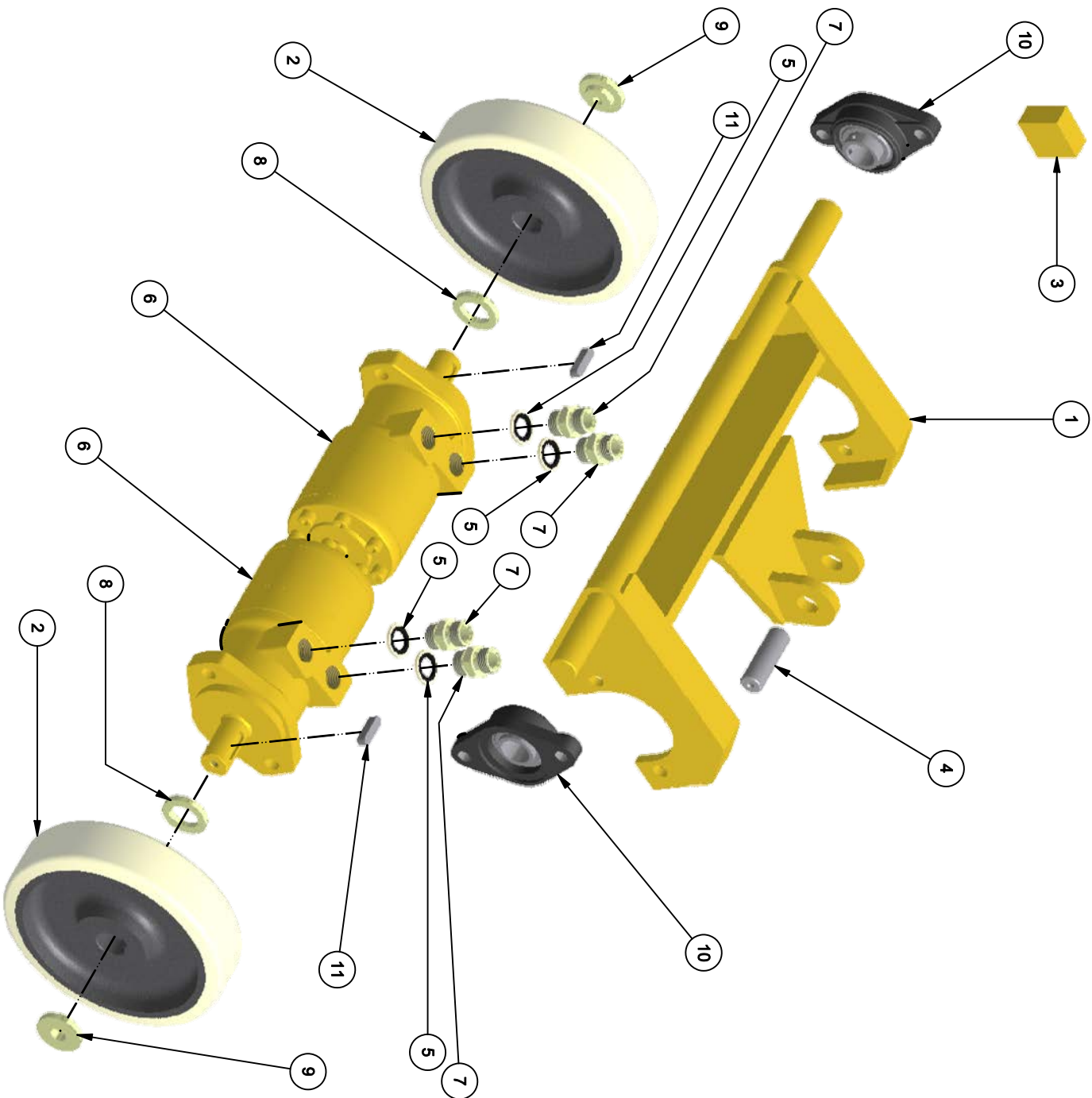


Parts List

ITEM	QTY	SPE PART NUMBER	DESCRIPTION
1	1	3002	Handle
2	1	3024	Swivel Pin
3	1	3003	Motor Mounting Plate
4	1	3017	T-Bar
5	1	3018	Swivel Pin (T-Bar)
6	1	3015	Front Wheel
7	1	3016	Axle
8	1	3025	Belt Guard
9	2	3022	Front/Rear Seal
10	2	3021	Front/Rear Retaining Bar
11	2	3019	Side Seal
12	2	3020	Retaining Bar
13	1	3081	Vac Hose
14	1	3001B	Back Plate
15	1	3058A	Side Plate
16	1	3025B	Guard Support Post
17	1	3082	Edging Strip
18	2	HC-60	Hose Clip
19	1	3001	Main Chassis
20	1	3031C	Pump Mounting Plate

This drawing should not be used, copied, shown or handed to a third party without the prior written consent of SPE International Ltd.

 <p>Surface Preparation Equipment™</p> <p>SPE International Limited Honeyholes Lane, Dunmoline Lincoln, LN2 3SL, England Tel: +44 (0) 1673 880 708 or +44 (0) 1673 880 330 Fax: +44 (0) 1673 881 118 Web Site: http://www.spe-int.com E-mail: sales@spe-int.com</p>		<p>THIS DRAWING IS THE CONFIDENTIAL COPYRIGHT PROPERTY OF SPE INTERNATIONAL LIMITED</p>	
		<p>Drawn</p> <p>D.G.A.</p> <p>Checked</p> <p>P.A.A.</p>	<p>TITLE</p> <p>Drawing No.</p> <p>BEEF-320_Bdy-02</p>



Parts List			
ITEM	QTY	SPE PART NUMBER	DESCRIPTION
1	1	3004	Rear Wheel Bracket
2	2	07034	Wheel
3	1	3014A	Bearing Block
4	1	3009	Hyd. Ram Pin
5	4	DW 08	1/2" Dowty Washer
6	2	09009	Wheel Motor
7	4	ADAPT 003	1/2" m-n Hyd. Adaptor
8	2	07035A	Spacer Washer
9	2	07035	Hub Cap
10	2	3014	Flange Bearing
11	2	9131	8x30 Parallel Key

SPE International Limited
 Honeyholes Lane, Dunloughmeade
 Liracolin, LN2 3SL, England
 Tel: +44 (0) 1673 880 730
 or +44 (0) 1673 880 330
 Fax: +44 (0) 1673 881 119
 Web Site: <http://www.spe-int.com>
 E-mail: sales@spe-int.com

Surface Preparation Equipment™

THIS DRAWING IS THE CONFIDENTIAL COPYRIGHT PROPERTY OF SPE INTERNATIONAL LIMITED

TITLE Undercarriage Components

Drawn _____

D.G.A. _____

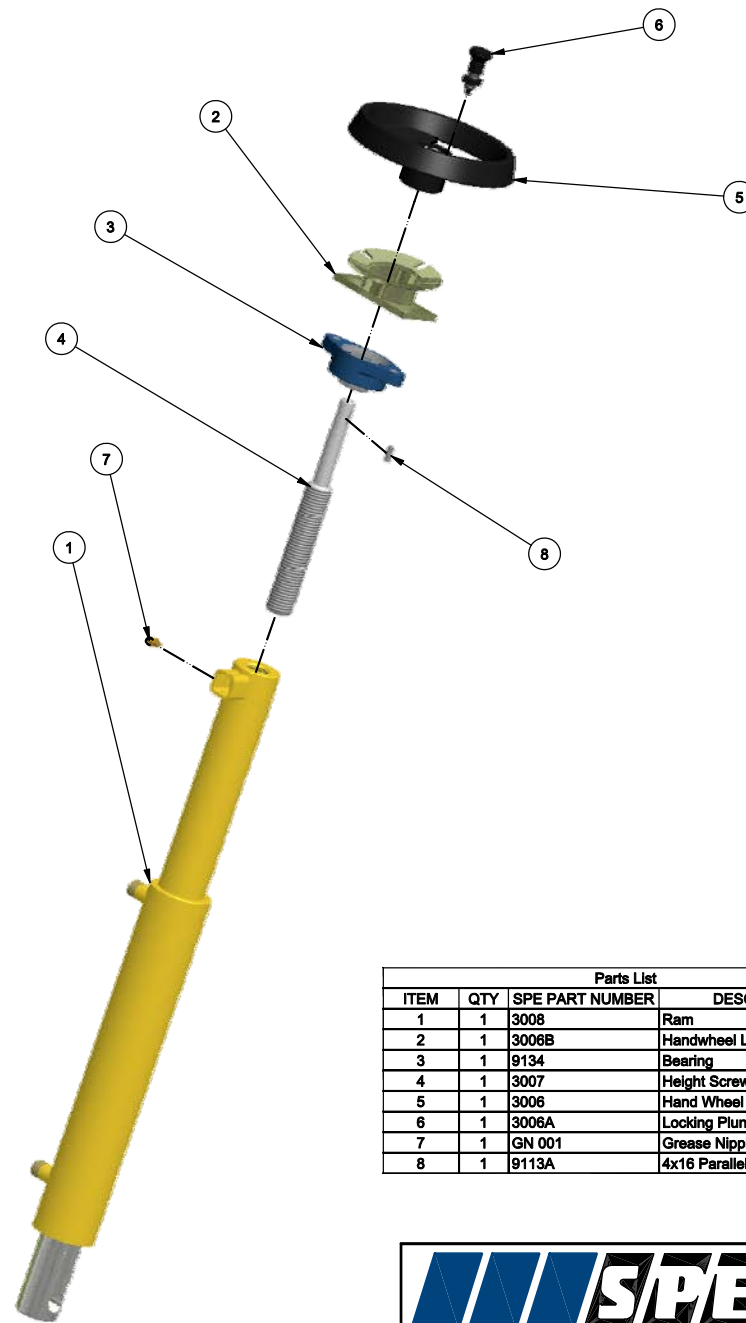
Checked _____

P.A. _____

Drawing No. **BEF-320 Unc-02**

MACHINE **BEF 320-2A**

This drawing should not be used, copied, shown or handed to a third party without the prior written consent of SPE International Ltd.



Parts List			
ITEM	QTY	SPE PART NUMBER	DESCRIPTION
1	1	3008	Ram
2	1	3006B	Handwheel Locking Plate
3	1	9134	Bearing
4	1	3007	Height Screw
5	1	3006	Hand Wheel
6	1	3006A	Locking Plunger
7	1	GN 001	Grease Nipple
8	1	9113A	4x16 Parallel Key

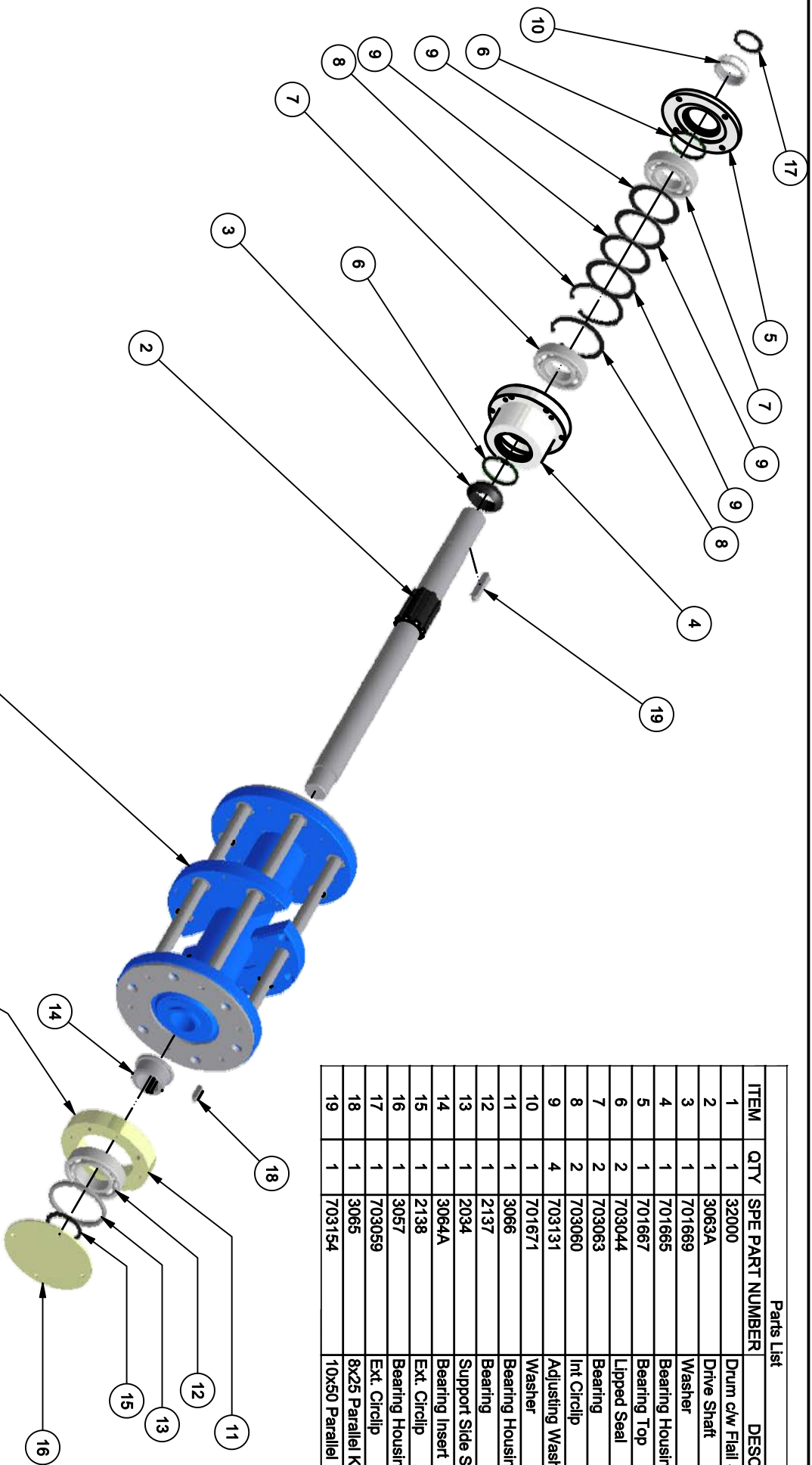


SPE International Limited
 Honeywicks Lane, Dinnington
 Lincoln, LN2 3SU, England
 Tel: +44 (0) 1873 960 705
 or +44 (0) 1873 960 330
 Fax: +44 (0) 1873 881 119
 Web Site: <http://www.spe-int.com>
 E-mail: sales@spe-int.com

**THIS DRAWING IS THE CONFIDENTIAL COPYRIGHT
 PROPERTY OF SPE INTERNATIONAL LIMITED**

Drawn	TITLE Height Adjuster Components	
D.G.A.		
Checked	Drawing No.	MACHINE
P.A.	BEF-320_HAd-02	BEF 320-2A

*This drawing should not be used,
 copied, shown or handed to a third
 party without the prior written
 consent of SPE International Ltd.*



Parts List

ITEM	QTY	SPE PART NUMBER	DESCRIPTION
1	1	32000	Drum cw Flail Shafts
2	1	3063A	Drive Shaft
3	1	701669	Washer
4	1	701665	Bearing Housing
5	1	701667	Bearing Top
6	2	703044	Lipped Seal
7	2	703063	Bearing
8	2	703060	Int Circlip
9	4	703131	Adjusting Washer - Flat
10	1	701671	Washer
11	1	3066	Bearing Housing
12	1	2137	Bearing
13	1	2034	Support Side Spacer
14	1	3064A	Bearing Insert
15	1	2138	Ext. Circlip
16	1	3057	Bearing Housing End Plate
17	1	703059	Ext. Circlip
18	1	3065	8x25 Parallel Key
19	1	703154	10x50 Parallel Key



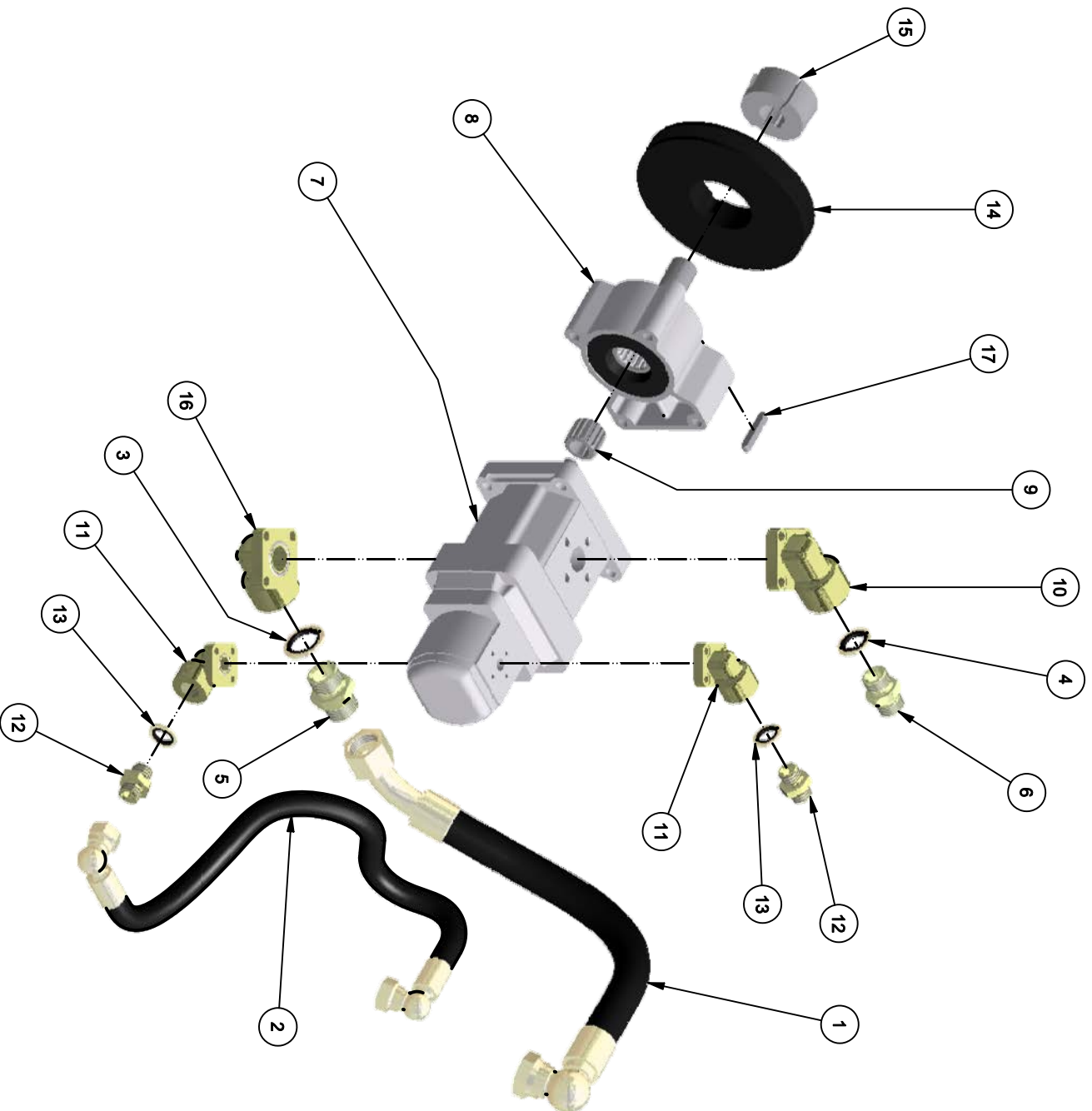
Surface Preparation Equipment™

SPE International Limited
 Honeyholes Lane, Dunthorpe
 Lincoln, LN2 3SL, England
 Tel: +44 (0) 1673 880 708
 or +44 (0) 1673 880 330
 Fax: +44 (0) 1673 881 119
 Web Site: <http://www.spe-int.com>
 E-mail: sales@spe-int.com

THIS DRAWING IS THE CONFIDENTIAL COPYRIGHT PROPERTY OF SPE INTERNATIONAL LIMITED

Drawn	TITLE	Drum Drive Components
D.G.A.		
Checked	Drawing No.	BEF-320 DDI-02
P.A.	MACHINE	BEF 320-2A

This drawing should not be used, copied, shown or handed to a third party without the prior written consent of SPE International Ltd.

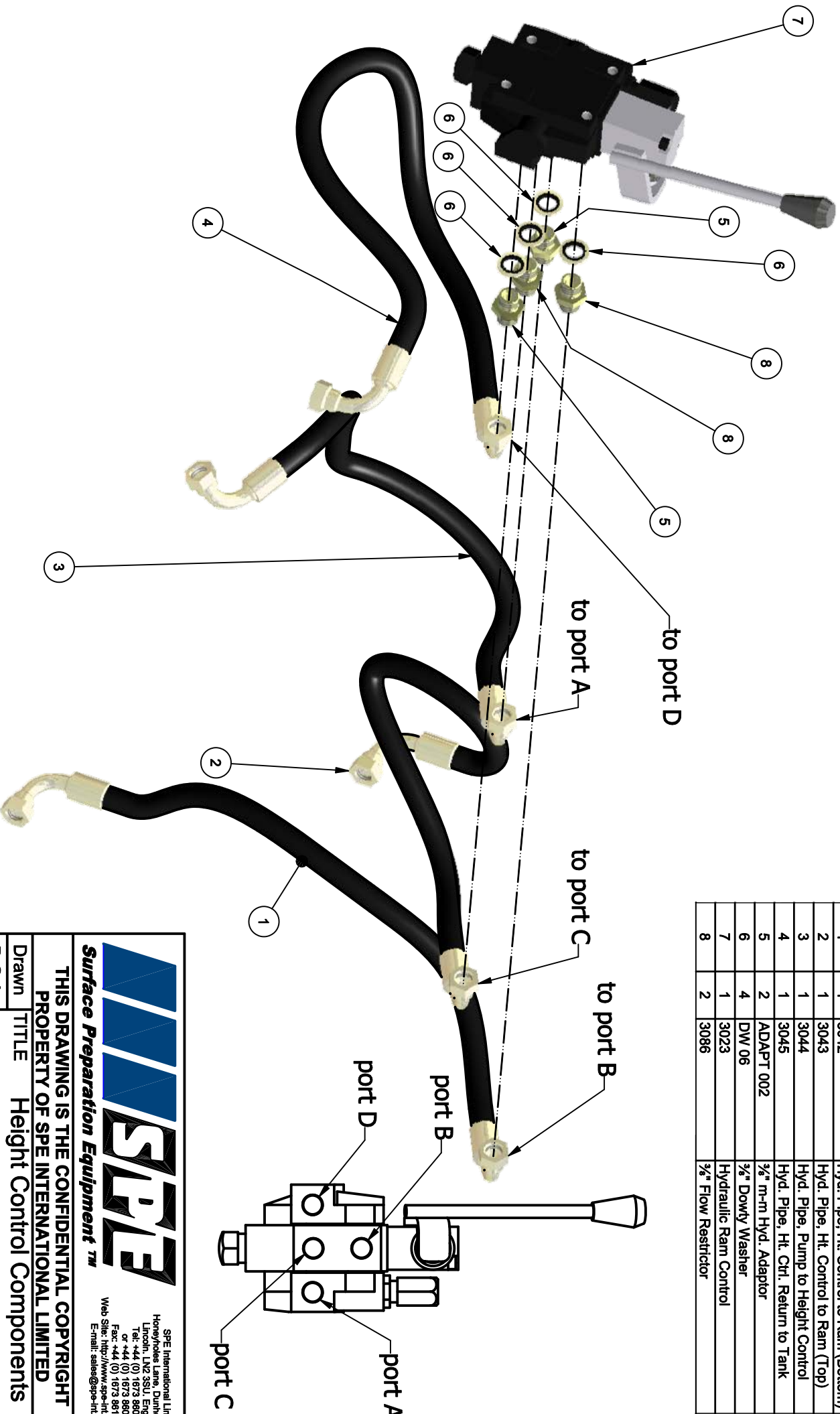


Parts List		
ITEM	QTY	SPE PART NUMBER DESCRIPTION
1	1	3041 Hyd. Pipe, Tank to Pump
2	1	3046 Hyd. Pipe, Tank to Pump
3	1	DW12 3/4" Dowty Washer
4	1	DW 08 1/2" Dowty Washer
5	1	ADAPT 004 3/4" Hyd. Connector
6	1	ADAPT 003 1/2" m-m Hyd. Adaptor
7	1	3035 Tandem Pump
8	1	3033 Load Adaptor
9	1	3034 Splined Drive
10	1	3035B 1/2" Port Connector c/w O-Ring
11	2	3035A 3/8" Port Connector c/w O-Ring
12	2	ADAPT 002 3/8" m-m Hyd. Adaptor
13	2	DW 06 3/8" Dowty Washer
14	1	3030 Driven Pulley
15	1	3029 Taper Lock Bush (1610 - 22mm)
16	1	3035C 3/4" Port Connector c/w O-Ring
17	1	3033A 6x39 Parallel Key

This drawing should not be used, copied, shown or handed to a third party without the prior written consent of SPE International Ltd.

 <p>Surface Preparation Equipment™</p> <p>SPE International Limited Honeyholes Lane, Dunholme Lincoln, LN2 3SL, England Tel: +44 (0) 1673 860 708 or +44 (0) 1673 860 330 Fax: +44 (0) 1673 861 119 Web Site: http://www.spe-int.com E-mail: sales@spe-int.com</p>		<p>THIS DRAWING IS THE CONFIDENTIAL COPYRIGHT PROPERTY OF SPE INTERNATIONAL LIMITED</p>	
		<p>Drawn D.G.A.</p> <p>Checked P.A.</p>	<p>TITLE Hydraulic Drive Components</p> <p>Drawing No. BEF-320_HDI-02</p>

Parts List			DESCRIPTION
ITEM	QTY	SPE PART NUMBER	
1	1	3042	Hyd. Pipe, Ht. Control to Ram (Bottom)
2	1	3043	Hyd. Pipe, Ht. Control to Ram (Top)
3	1	3044	Hyd. Pipe, Pump to Height Control
4	1	3045	Hyd. Pipe, Ht. Ctri. Return to Tank
5	2	ADAPT 002	3/8" m-n Hyd. Adaptor
6	4	DW 06	3/8" Dowty Washer
7	1	3023	Hydraulic Ram Control
8	2	3086	3/4" Flow Restrictor



This drawing should not be used, copied, shown or handed to a third party without the prior written consent of SPE International Ltd.



SPE International Limited
 Honeyholes Lane, Dunholme
 Lincoln, LN2 3SL, England
 Tel: +44 (0) 1673 860 708
 or +44 (0) 1673 860 330
 Fax: +44 (0) 1673 861 119
 Web Site: <http://www.spe-int.com>
 E-mail: sales@spe-int.com

Surface Preparation Equipment™

THIS DRAWING IS THE CONFIDENTIAL COPYRIGHT PROPERTY OF SPE INTERNATIONAL LIMITED

TITLE Height Control Components

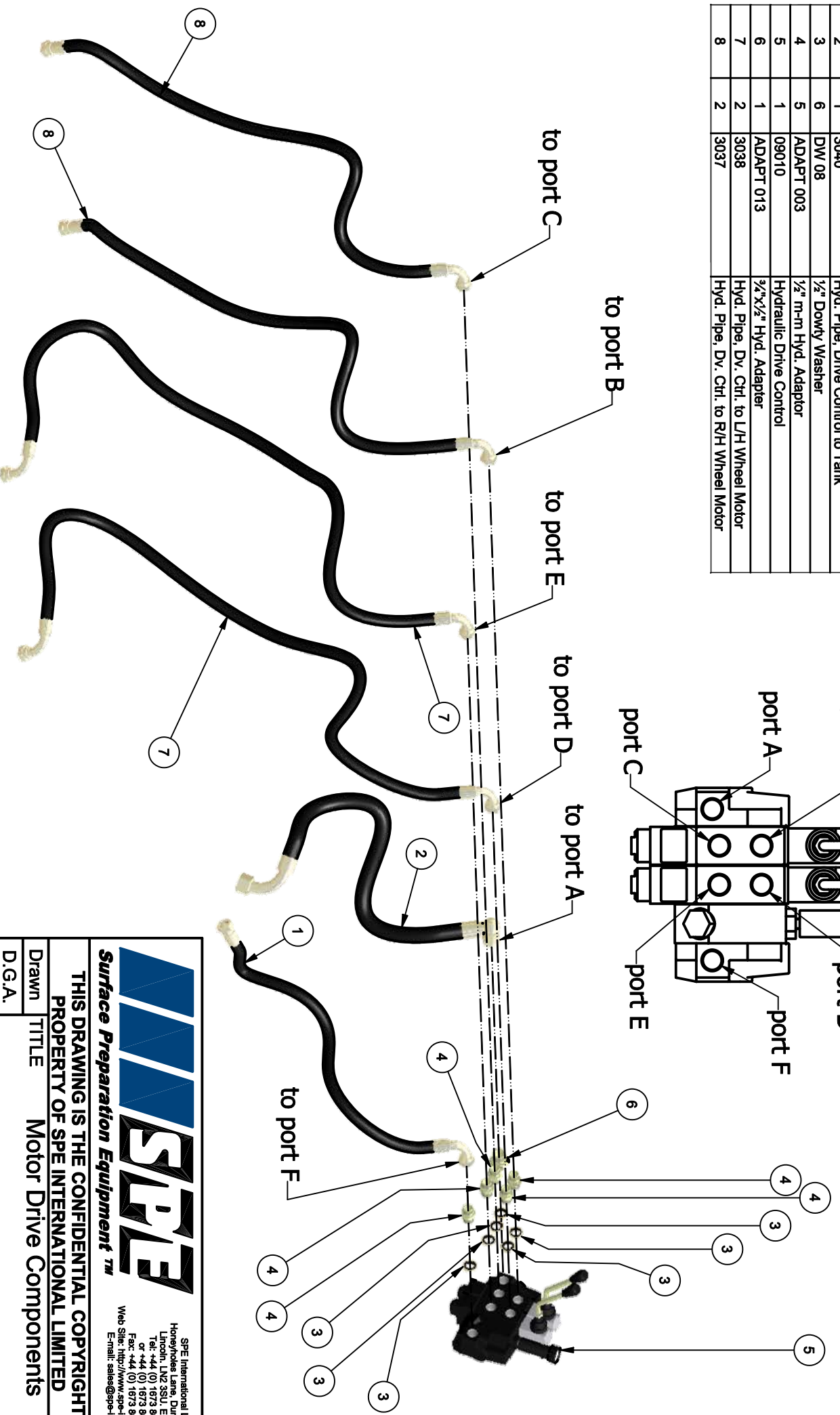
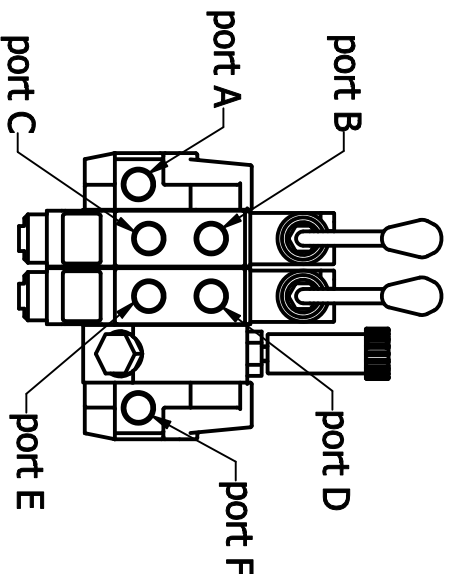
Drawn D.G.A.

Checked P.A.

Drawing No. BEF-320_HCt-02

MACHINE BEF 320-2A

Parts List			
ITEM	QTY	SPE PART NUMBER	DESCRIPTION
1	1	3039	Hyd. Pipe, Pump to Drive Control
2	1	3040	Hyd. Pipe, Drive Control to Tank
3	6	DW 08	1/2" Dowty Washer
4	5	ADAPT 003	1/2" m-in Hyd. Adaptor
5	1	09010	Hydraulic Drive Control
6	1	ADAPT 013	3/4"x1/2" Hyd. Adapter
7	2	3038	Hyd. Pipe, Dv. Ctrl. to L/H Wheel Motor
8	2	3037	Hyd. Pipe, Dv. Ctrl. to R/H Wheel Motor



SPE International Limited
 Honeyholes Lane, Dunholme
 Lincoln, LN2 3SL, England
 Tel: +44 (0) 1673 860 708
 or +44 (0) 1673 860 330
 Fax: +44 (0) 1673 861 119
 Web Site: <http://www.spe-int.com>
 E-mail: sales@spe-int.com

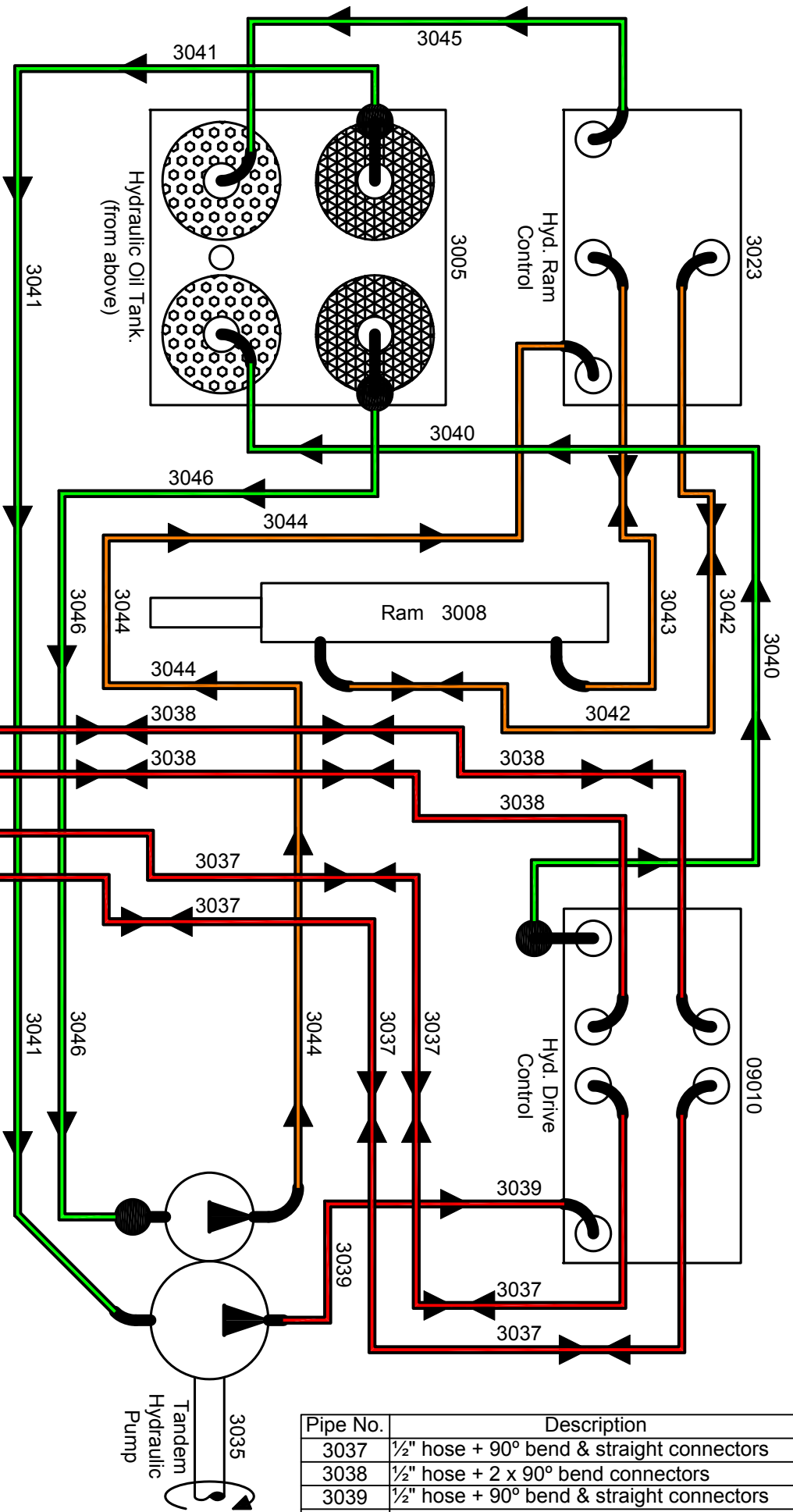
Surface Preparation Equipment™

THIS DRAWING IS THE CONFIDENTIAL COPYRIGHT PROPERTY OF SPE INTERNATIONAL LIMITED

Motor Drive Components

Drawn	TITLE	Drawing No.
D.G.A.	Motor Drive Components	BEF-320_MDI-02
Checked		MACHINE
P.A.		BEF 320-2A

This drawing should not be used, copied, shown or handed to a third party without the prior written consent of SPE International Ltd.



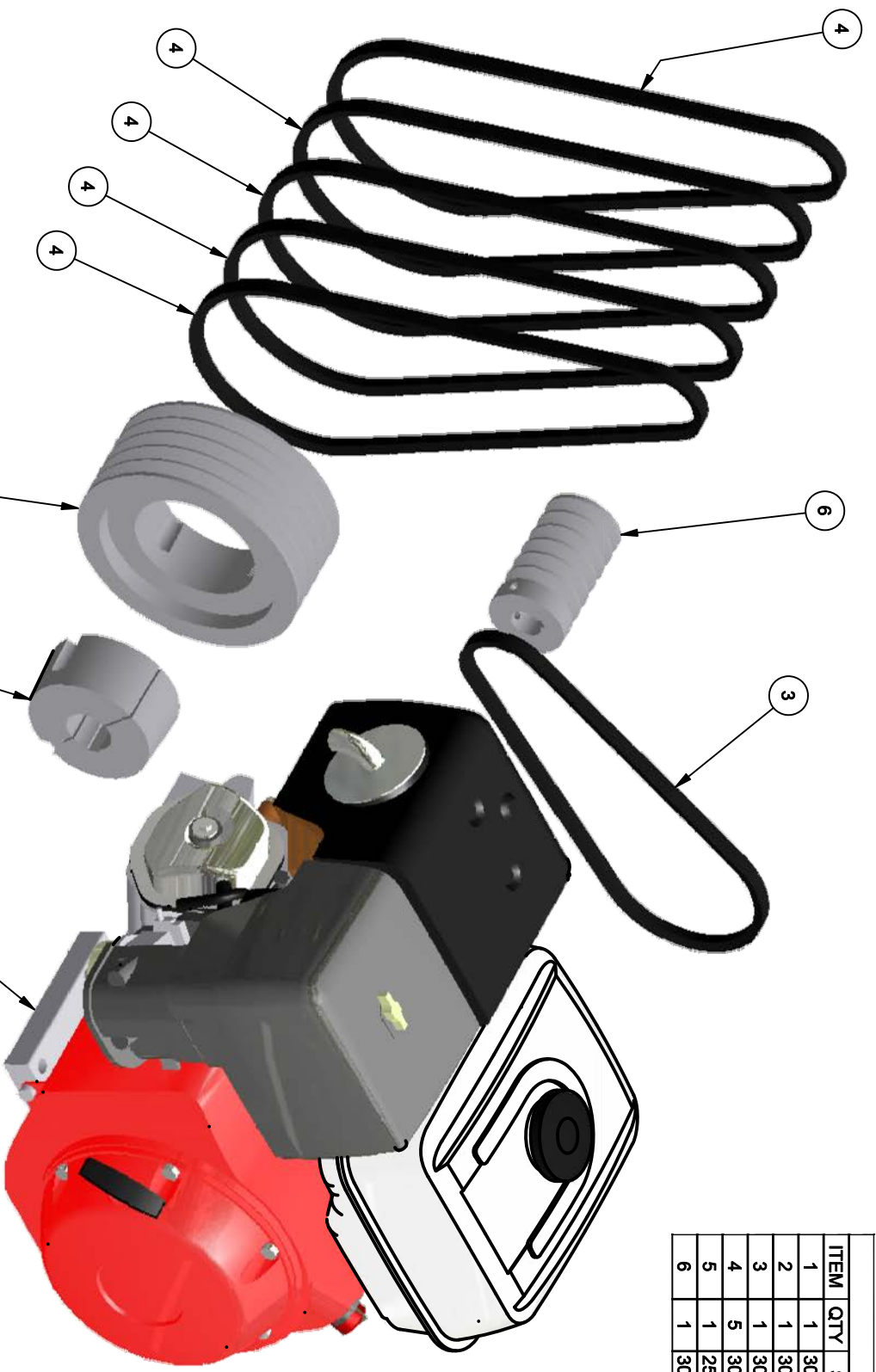
Pipe No.	Description
3037	1/2" hose + 90° bend & straight connectors
3038	1/2" hose + 2 x 90° bend connectors
3039	1/2" hose + 90° bend & straight connectors
3040	3/4" hose + 2 x 90° elbow connectors
3041	3/4" hose + 45° bend & 90° elbow connectors
3042	3/8" hose + 2 x 90° bend connectors
3043	3/8" hose + 2 x 90° bend connectors
3044	3/8" hose + 2 x 90° bend connectors
3045	3/8" hose + 2 x 90° bend connectors
3046	3/8" hose + 2 x 90° elbow connectors

This drawing should not be used, copied, shown or handed to a third party without the prior written consent of SPE International Ltd.

SPE International Limited
 Honeylopes Lane, Dunfermline
 Linlithgow, UK, KY21 2SL, England
 Tel: +44 (0) 1873 860706
 Fax: +44 (0) 1873 860730
 E-mail: sales@spe-int.com
 Web Site: http://www.spe-int.com

THIS DRAWING IS THE CONFIDENTIAL COPYRIGHT PROPERTY OF SPE INTERNATIONAL LIMITED

Drawn	TITLE	Drawing No.	Machine
D.G.A.	Hydraulic Flow and Main Components		
Checked		BEF-320_HYF-02	BEF 320-2A
B.J.			



Parts List		
ITEM	QTY	SPE PART NUMBER DESCRIPTION
1	1	3047 Pulley
2	1	3048 Taper Lock Bush [3020 - 38mm]
3	1	3027 Drive Belt (Hyd Pump)
4	5	3026 Drive Belt
5	1	2556 Honda Petrol Engine
6	1	3032 Drive Pulley

SPE
Surface Preparation Equipment™

SPE International Limited
Honeyholes Lane, Dunholme
Lincoln, LN2 3SL, England
Tel: +44 (0) 1673 860 708
or +44 (0) 1673 860 330
Fax: +44 (0) 1673 861 119
Web Site: <http://www.spe-int.com>
E-mail: sales@spe-int.com

THIS DRAWING IS THE CONFIDENTIAL COPYRIGHT PROPERTY OF SPE INTERNATIONAL LIMITED

TITLE Petrol Engine Drive Components

Drawn	D.G.A.	Checked	P.A.A.
Drawing No.		MACHINE	
BEF-320_END-02		BEF 320-2A	

This drawing should not be used, copied, shown or handed to a third party without the prior written consent of SPE International Ltd.



BEF320-2A
Operating Manual

SPECIFICATION SHEET

Specifications	
Type	Petrol
Part Number	BEF320-2A
Power Output (hp)	13
Voltage	
Cycles	
Cutter head speed (rpm)	1000
Starter	Manual
Travel speed mtr/min	0-12
Machine Dimensions (mm)	
Length	1230
Width	590
Height	1220
Weight (kg)	310
c/w cutter drum	
Working width of cutters (mm)	320
Working distance from wall (mm)	40



BEF320-2A
Operating Manual

RECORD OF NOISE AND VIBRATION ASSESSMENT

Manufacturer:	
Type:	Scarifier
Model No.	BEF 320-2A
Motor:	Honda Petrol
Operation :	Concrete floor surface
Inserted Tool:	TCT cutters
Running Conditions:	2800 rpm
HAV Note:	Acoustic Associates

HAND-ARM VIBRATION

Frequency Weighted Energy Equivalent Accelerations ($a_{h,w}$)

Measurement Position	Acceleration (m/s^2)			
	X axis	Y axis	Z axis	Vector Sum
Handle	3.59	6.61	3.47	8.30

NOISE LEVELS

Sound Power Level (L_{WA})

L_{WA} at Octave Band Centre Frequency (Hz)								Sound Power Level L_{WA}
63	125	250	500	1000	2000	4000	8000	
83.8	94.1	98.6	105.4	106.9	105.3	101.0	94.8	111.6

Operator's Ear

$L_{Aeq,T}$ at Octave Band Centre Frequency (Hz)								Overall Level ($L_{Aeq,T}$)	L_{Peak} dB(C)
63	125	250	500	1000	2000	4000	8000		
68.6	77.5	81.3	91.6	93	89.3	85.5	79.2	96.3	111



BEF320-2A Operating Manual

WARRANTY

The standard warranty period of this equipment is **12 months** from the date below in accordance with the company Conditions of Sale (copy attached).

<i>Warranty start date:</i>	As despatch date
<i>Model:</i>	BEF320-2A
<i>Serial no:</i>	
<i>Customer name:</i>	
<i>Customer Address:</i>	

<i>Manufacturer:</i>	SPE International Ltd
	Honeyholes Lane
	Dunholme
	Lincoln
	LN2 3SU
	England
<i>Telephone:</i>	+44 (0) 1673 860709
<i>Fax:</i>	+44 (0) 1673 861119
<i>Email:</i>	<u>sales@spe-int.com</u>
<i>Web site:</i>	<u>www.spe-int.com</u>

<i>Distributor:</i>



BEF320-2A
Operating Manual

DECLARATION OF CONFORMITY

WE
SPE INTERNATIONAL LTD

OF
Honeyholes Lane
Dunholme
Lincoln
LN2 3SU

DECLARE that under our sole responsibility for the supply/manufacture of the product

(Description/name) BEF320 Multiplane

(Model/type) BEF320-2A

to which this declaration relates is in conformity with the following standards and other normative documents following the provisions of Directive 2006/42/EC.

A handwritten signature in black ink, appearing to read 'B. Jacklin', is positioned above the printed name.

.....
Brian Jacklin – Technical Manager
SPE INTERNATIONAL LTD



CONDITIONS OF SALE

BEF320-2A
Operating Manual

The quotation overleaf and any order placed following such quotation are subject to the following conditions of sale in which SPE International Limited is referred to as the "Company".

1. Validity of quotation

No order received from a customer by the Company shall constitute a contract until accepted in writing by the Company.

2. Prices

Prices quoted by the Company are firm for 30 days only or until previously withdrawn. Unless otherwise stated all prices are exclusive of any applicable Value Added Tax for which the customer shall be additionally liable to the Company.

3. Delivery

Delivery periods and dates are given in good faith but are not the subject of any warranty or condition and time shall not be of the essence of the contract in these respects. No liability will attach to the Company if delivery periods or dates are not met for any reason whatsoever.

4. Payment

Save as may otherwise be agreed in writing the customer shall pay the price in full on or before the estimated delivery date whereupon the Company shall raise a receipted invoice. Each invoice includes an Overdue Account Levy of 5% of the total invoice value inclusive of VAT. Subject to payment in full being made on or before the due date a sum equal to the Overdue Account Levy shall be credited to the customers account with the Company. Until such time as payment in full has been made the Company shall be under no obligation to allow or effect of any goods to the customer.

5. Warranty

The Company warrants that all goods supplied by it will correspond to their specifications and will be free from defects in materials or workmanship for a period of 12 months from the date of delivery. The Company's obligation in the event of a breach of this warranty is limited to the repair or replacement of the goods without the prior approval of the Company or non-recommended maintenance. This warranty is given in lieu of all the other warranty or conditions expressed or implied (whether by statute or otherwise) and is subject to the following conditions:-

5.1 Claims must be notified in writing to the Company within seven days from the date of delivery or (where the defect is not apparent on reasonable inspection) as soon as practicable after discovery of the defect.

5.2 The Company shall be under no liability in respect of any defect in the goods arising from any drawing, design or specification supplied by the customer.

5.3 The Company shall be under no liability if the defect or failure in the reasonable opinion of the Company arises from wilful damage or misuse, negligence by the customer or any third party. Failure to follow the Company instructions, usage of non-recommended parts and materials, alteration or repair of the goods without the prior approval of the Company or non-recommended maintenance.

5.4 The Company shall be under no liability if the price for the goods has not been paid by the due date for payment.

5.5 The above warranty does not extend to:-

5.5.1 Parts, materials or equipment not manufactured by the company in respect of which the customer shall be entitled only to the benefit of any such warranty or guarantee as is given by the manufacturer to the Company.

5.5.2 Any component part of the goods or associated parts coming into contact with abrasive elements or dust within surface Preparation equipment.

5.5.3 Fair wear and tear of moving parts within the goods.

5.6 Except in the case of death or personal injury caused by the Company negligence, the Company shall not be liable for any consequential loss or damage (whether for loss of profit or otherwise) or other claims for consequential compensation.

6. Carriage

Packing, carriage and insurance charges in respect of delivery of the goods to the customer will be charged to the customer at cost to the company.

7. Damage in Transit

The company does not accept any liability for loss or damage to the goods while in transit to the customer.

8. Risk

The risk in the goods shall pass to the customer on delivery to the customer or (if earlier) when possession of the goods is taken by a carrier for delivery to the customer.

9. Force Majeure

The Company shall not be liable to the customer or be deemed to be in breach of any contract with the customer by reason of any delay in performing or any failure to perform any obligation of the Company obligation in relation to the goods if the delay or failure was due to force majeure or to any other cause beyond the Company's reasonable control.

10. Reservation of Title

The goods sold under these conditions shall remain the absolute property of the Company and legal title in the goods shall remain vested in the Company until payment in full of all amounts invoiced or due to the Company in respect of the goods. If the customer shall enter into liquidation have a winding up order made against it or have a Liquidator, receiver, administrator or administrator receiver shall be appointed over its assets, income or any part thereof before the property in the goods has passed in accordance with this condition the Company shall be entitled immediately after giving notice of its intention to repossess any goods to enter upon the premises of the customer with such transport as may be necessary and to repossess any goods to which it has title under this condition. No liquidator, receiver, administrator or administrative receiver of the customer shall have authority to sell goods to which the Company has title without the prior written consent of the Company.

11. Insolvency of Customer

If the customer being a body corporate, shall pass a resolution or suffer an order of the Court to be made for winding – up, or if a Receiver, Administrator or Administrative Receiver shall be appointed or, being an individual or partnership, shall suspend payment, propose or enter into any composition or arrangement with his or their creditors, or have a bankruptcy order made against him or them, then the Company shall have the right, without prejudice to any other contract with the customer, not to proceed further with the contract and shall be entitled to charge for work already carried out (whether completed or not) and for goods and materials already purchased for the customer such charge to be an immediate debt due from the customer.

12. Patent Rights, etc

The acceptance of a quotation includes the recognition by the customer of the Company under any patents, trademarks, registered designs or other intellectual property rights relating to the goods and the customer undertakes that patent numbers, trademarks or other trade markings on goods supplied shall not be obliterated, altered or defaced.

13. Applicable Law

These conditions shall be governed by and construed in accordance with English law and parties acknowledge and accept the exclusive jurisdiction of the English Courts.